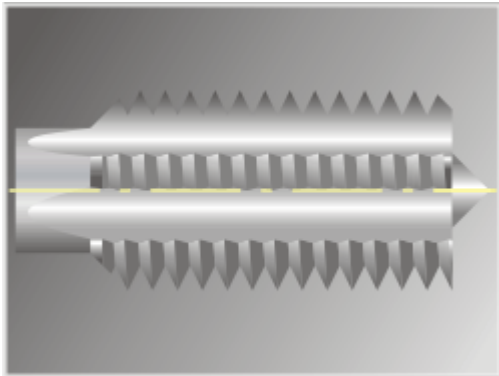
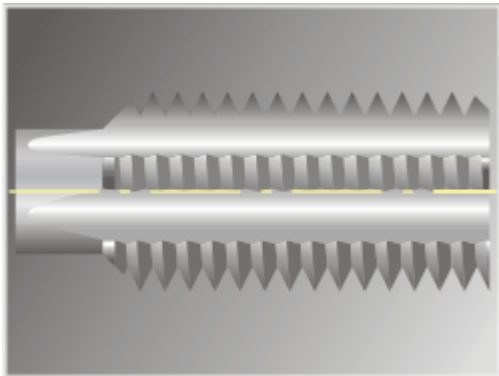


9.1 Basic Taps



Taps with flatgrind or centring point

**End Face:**

- Plan Face
- Centering Point
- Clearance
- Centering P. + Clearance
- Spigot

**Cutting Edge Combination:**

- right helix/right cutting
- left helix/right cutting
- left helix/left cutting
- right helix/left cutting

**Preparation:**

- Separation
- Profile roughing
- Profile finishing

**Main Fluting:**

- Using standard- or radius wheels

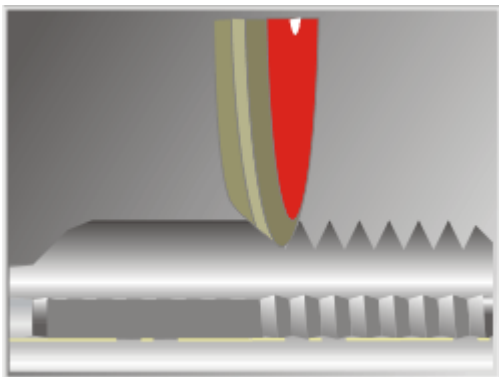
**Chamfer:**

- Type of grinding: longitudinal/transverse
- Chamfer angle
- Chamfer length
- Chamfer radial relief

**Gashing:**

- Radial cut angle
- Axial cut angle
- With radius- or rounded cup wheel

9.2 Taps / Production



**Extension to 9.1:**

**Tap production:**

- Production by profile-wheel (Wheel-definition by DXF- or point discription)
- Radial relief