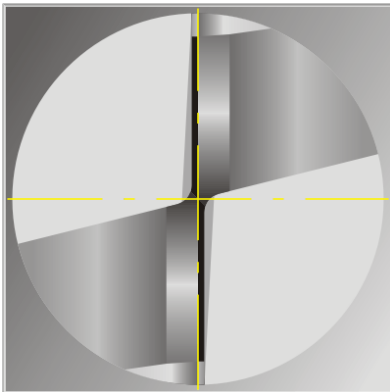
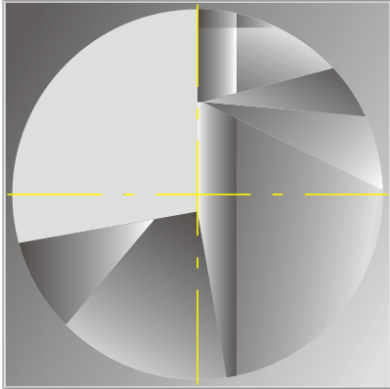


## 7. Deep Hole Drill

TMENU

### 7.1 Basic Deep Hole Drill



#### 1- and 2-Cutter

##### Preparation

- Cut-off
- Roughing

##### Point Clearance:

- Up to 5 different clearances

##### Chamfer:

- Optional: Chamfer grinding

##### Main Fluting:

- Straight Gashing

##### Secondary Fluting:

- Optional: Sec. flute

##### Web Thinning:

- Corrected main cutting edge
- Corrected chisel edge